TestJet/VTEP Hardware Description and Verification



Application Note



Agilent Technologies

Contents

1. TestJet/VTEP Hardware Description ... 3

3
3 3
4
4
4 5 5
6
9 9 10 7

2. TestJet/VTEP Fixture Verifier13

What's New in Revision 5.2 TestJet/VTEP	13
Fixture Verifier Setup	14
Software Installation	14
Hardware Installation	14
Set Up for Testing	17
Test Procedure	19

3. Installation Scenarios and Verifier Results......20

Verification	of TestJet Hardware Installation	20
Scenario 1:	Correct Installation	21
Scenario 2:	Incorrect hanger probe connections on port 2	22
Scenario 3:	Hanger probes on wrong side of AMP board	23
Scenario 4:	Port 2 sensor plate is reverse	24
Scenario 5:	VTEP AMP board and sensor plate installed on port 2	25
Scenario 6:	VTEP AMP board and sensor plate installed on port 2; hanger probes are reversed	26
Scenario 7:	Port 2 has VTEP AMP board and senso plate; hanger probes on wrong side of board	or 27
Scenario 8:	VTEP AMP board and sensor plate installed on port 2; hanger probes on	
	wrong side of board and reversed	28
Verification	of VTEP Hardware Installation	29
Scenario 1:	Correct Installation	30
Scenario 2:	Incorrect hanger probe connections on port 2	31
Scenario 3:	Hanger probes on wrong side of AMP board	32
Scenario 4:	Port 2 sensor plate is reversed	33
Scenario 5:	Port 2 has TestJet AMP board and sensor plate	34
Scenario 6:	Port 2 has VTEP AMP board and sensor plate; hanger probes are reversed	r 35
Scenario 7:	TestJet AMP board and sensor plate installed on port 2; hanger probes on wrong side of board	36
Scenario 8:	TestJet AMP board and sensor plate installed on port 2; hanger probes on	07

1. TestJet/VTEP Hardware Description

This chapter describes the TestJet and VTEP hardware components and the required connections for assembly on test fixtures.

TestJet Hardware Components



Figure 1. TestJet MUX card – signal and ground connections to AMP board



Figure 2. AMP board – connections to hanger probes

TestJet Hardware Components3
VTEP Hardware Components4
VTEP Installation: Best Practices6

- There are 64 ports on two connectors, J2 and J3, on the MUX card (port 1 to 32 on J2 and port 33 to 64 on J3).
- The first row of the connectors are signals and the second row belongs to ground.
- The ports are configured in columns; each port consists of signal and ground connections to the AMP board.

- Hanger probes must be installed correctly on the AMP board. The correct side for installation is identified by the masked test pad (Figure 2).
- The socket for the signal hanger probe is near the masked test pad.
- The socket for the ground hanger probe is at the opposite corner of the AMP board.



Figure 3. Sensor plate – connections to AMP board

- The AMP board must be installed correctly on the sensor plate. The correct side for installation is identified by the IC on the AMP board (Figure 3).
- · Signal pin and socket
- On the sensor plate, the signal pin is near the Agilent logo.
- On the AMP board, the socket for the signal pin is located on a square pad.
- · Ground pin and socket
- On the sensor plate, the ground pin on the sensor plate is diagonally opposite the sensor pin.
- On the AMP board, the socket for the signal pin is at the opposite corner from the ground socket.
- **VTEP MUX Card** Signal connection for port 1 Signal (top row) 51 52 -100 Ground Ground connection (bottom row) for port 1 port 2 port 1 port n

VTEP Hardware Components

Figure 4. VTEP MUX card – signal and ground connections to AMP board

- There are 64 ports on two connectors, J2 and J3 on the MUX card (port 1 to 32 on J2 and port 33 to 64 on J3).
- The first row of the connectors are signals and the second row belongs to ground.
- The ports are configured in columns; each port consists of signal and ground connections to the AMP board.



Figure 5. AMP board – connections to hanger probes



Figure 6. Sensor plate – connections to AMP board

- Hanger probes must be installed correctly on the AMP board. The correct side for installation is identified by the IC (Figure 5).
- The socket for the signal hanger probe is near the capacitor.
- The socket for the ground hanger probe is at the opposite corner of the AMP board, near the revision number.

• The AMP board must be installed correctly on the sensor plate. The correct side for installation can be identified by the letters at the corners of the AMP board (Figure 6).

- Signal pin and socket
 - On the sensor plate, the signal pin is near the Agilent logo.
 - On the AMP board, the socket for the signal pin is near the 'I' marking.
- · Ground pin and socket
 - On the sensor plate, the ground pin is diagonally pposite the sensor pin.
 - On the AMP board, the socket for the signal pin is near the 'l' marking.

VTEP Installation: Best Practices

1. Do not mix VTEP and TestJet components in a fixture. VTEP and TestJet part numbers are given in Table 1.

Table 1. VTEP and TestJet part numbers

Fixture components	TestJet part number	VTEP part number	
Mux	E3849A	N4300A	
Mux + Ref	E3969A	N4307A	
Probes (amp boards)	E3850A/E3960A	N4301A/N4313A	
Connector sensor plates	E3064A	N4306A	
1.2" sq. sensor plates	E3853A	N4302A	
2.5" sq. sensor plates	E3854A	N4303A	
Small probes (small amp boards)	E3845A/E3847A	N4311A/N4312A	
B-C polarity check sensor plates	E3891A		
D polarity chack sensor plates	E3892A		

2. Use only Agilent parts.

3. The size of the sensor plate should be smaller than the BGA ICs, to reduce coupling to other components and PCB traces. It should be 0.8 x BGA width or smaller.

Bigger sensor plates on BGA ICs can contribute to a capacitive coupling effect on measurement from nearby components and traces (Figure 7).



Figure 7. VTEP probes and sensor plates.

4. Sensor plates should be attached to VTEP AMP boards directly with correct polarity. Adding wire in between the connections can inject significant noise into the measurement, causing errors in the readings.



Figure 8. Sensor plate attachment to VTEP AMP boards.

5. VTEP AMP boards can be milled (Figure 9) to avoid contact with nearby probes in the bottom plate. It must be done carefully so that the trace is not cut accidentally.



Figure 9. VTEP AMP board

6. Use twisted pair wires to connect AMP boards to the VTEP MUX card. The wiring path between the MUX card and AMP board hanger probes must be as short as possible to ensure good quality signal measurement.

> Figure 10. Wiring path between MUX header and hanger probe



Twisted pair wires

7. If both sides of the DUT are to be tested with VTEP, use separate MUX cards for top and bottom to minimize the resistance between the MUX card and sensor plate.



Figure 11. MUX card placement

- **8.** Use a flex cable to connect the MUX card directly to the tester's BRC without using transfer pins (if MUX card is placed on the top side of the fixture).
- Installation must be done in an ESD controlled environment. VTEP parts are merely PCBAs where the components (especially ICs) are susceptible to damage by electrostatic discharge, unlike those packaged in a box.

Parts exposed to electrostatic discharge can often pass through tests initially, but fail to function after a few cycles.

A stringent process control during storage (if stocked), parts movement, unpacking and installation is vital to eliminate the risk of damage.

10. Agilent ICT systems have the capability to verify TestJet/VTEP parts effectively. This will ensure that the TestJet/VTEP parts are good and installation is done properly. Issue the commands verify all mux cards and verify mux [address] port [number] in the BT- Basic command line to help detect faulty parts, wrong orientation and/or incorrect installation of VTEP components at an early stage.

Ideally, fixture vendors should have at least a tester for fixture validation, program development and debug.

- **11.**The TestJet/VTEP Fixture Verifier can be used as a tool for bench testing when an Agilent ICT tester is not available.
- 12. Ensure that VTEP parts are used within the warranty period to allow customers to get replacement parts if the parts are found to be faulty. Parts cannot be replaced after the warranty period. Any parts ordered must be utilized within a short period of time upon receipt.

It is noted that fixture vendors with a record of no faulty VTEP parts are those who do not keep stock but order and install parts within a week of receipt.

VTEP Clip Application

This section discusses the installation procedure for adding the VTEP clip to the VTEP amplifier board, sensor plate and hanger probes assembly for Agilent Medalist in-circuit test systems.

In order to hold the sensor plate to the amplifier, a VTEP clip is needed. The installation process is as described below:

(a)

Figure 12. (a) Hanger probes (2x) 8710-2073 (b) VTEP Amp board N4301-66538

(c) Sensor plate (1.2x1.2, 2.5x2.5 or 6x0.5 inch) (d) VTEP clip AB (e) VTEP clip SP

VTEP CLIP Parts Needed

Parts needed

- VTEP amplifier board
- VTEP sensor plate
- Hanger probes (2 pieces)
- VTEP clip¹ AB (AB = amplifier board)
- VTEP clip¹ SP (SP = sensor plate)
- ¹ Physical part is in black color

User-supplied items:

- 3M Scotch-Weld CA40 or equivalent cyanoacrylate instant adhesive
- · Isopropyl alcohol



Figure 13. User upplies needed, (f) adhesive, (g) isopropyl alcohol swipe,

			Parts Included	
Product Number	Product Description	VTEP amplifier board	VTEP clip AB	VTEP clip SP
N4301A-FG	N4301A, VTEP probe set, new Pack of 50	Yes	Yes	Yes
N4313A-FG	N4313A, VTEP probe set, regular Pack of 250	Yes	Yes	Yes
N4319A-FG	N4319A, VTEP probe set Pack of 10	Yes	Yes	Yes
N4308A-001	FIX VTEP, Clip for probes Pack of 250	No	Yes	No
N4308A-002	FIX VTEP, Clip for probes Pack of 750	No	Yes	No
N4308A-003	FIX VTEP, Clip for sensor plates Pack of 250	No	No	Yes
N4308A-004	FIX VTEP, Clip for sensor plates Pack of 750	No	No	Yes

VTEP Clip installation

Step 1

Clean the surfaces of the VTEP clip SP and the VTEP sensor plate with isopropyl alcohol as indicated in the pictures.







Figure14. Wipe the surfaces

Step 2

After the cleaned surfaces have dried, apply a very small amount of instant adhesive to the sensor plate on the two locations indicated by the red circles in the pictures below.





Figure 15. Apply adhesive (as denoted by the red circles)

Step 3

Assemble the VTEP clip SP onto the sensor plate. Press down and hold the clip firmly for at least 30 seconds until the adhesive has cured. (Curing time depends on instant adhesive used.)









Figure16. Assembly process

Important Note: Polarity of VTEP Clips

The VTEP clips have a chamfered corner. This corner is used to identify the signal side of the VTEP sensor plate and amp board.

When installing the VTEP clip, please make sure that the chamfer is always in the corner of the signal pin of both the VTEP sensor plate and also the VTEP amplifier board.



Figure 17(a). VTEP sensor plate and VTEP amp board



Figure 17(b). VTEP sensor plate and VTEP amp board with VTEP clips installed. Note position of chamfered corner.



Signal pin – position



Figure 18. VTEP clip SP and VTEP clip AB

Step 4

Assemble the VTEP clip AB and the two hanger probes. Align the VTEP amplifier board with the hanger probes and snap in the amplifier board, so that the amplifier board is secured by the two snap hooks of the VTEP clip AB.







Figure 19. Final assembly





Note: Please exercise ESD precautionary measures when installing amplifier boards to snap hooks on VTEP clip AB.





Step 5

Align the probes of the sensor plate with the corresponding socket on the amplifier board. Press down the amplifier board assembly firmly on the sensor plate assembly until it snaps into place.

Final assembly

The three pictures below show the final assembly of the VTEP amplifier board and sensor plate with the clips.

Inside the Fixture

Below are some examples of how the VTEP clip is installed inside the VTEP demo board fixture.









Figure 20. Final assembly







Figure 21. Final assemby

Table 2. Please reference the part numbers below should you need to order any of the parts quoted in this documentation.

Part Number	Description
N4302-48300	VTEP clip SP - for VTEP sensor plate
N4302-48301	VTEP clip AB - for VTEP amp board
N4302-90000	Part number of this shipped documentation









Figure 22. Example views inside the fixtures

TestJet/VTEP Fixture Verifier

This section provides instructions forthe setup and use of the TestJet/ VTEP Fixture Verifier to validate TestJet and VTEP components after they are installed in Agilent ICT test fixtures.

DISCLAIMER

Agilent Technologies, Inc does not bear any responsibility for the use of the TestJet/VTEP Fixture Verifier and its design. The performance of the Fixture Verifier and the interpretation of its reports and results are the responsibility of the user and not Agilent. The Fixture Verifier hardware components and design and the software are provided to the user as is and Agilent has no obligations to provide support for them.

What's New in Revision 5.2

Fixture Verifier Revision History

Fixture Verifier is primarily a tool to detect and verify the fixture connections between the AMP probes and the Mux card. The device has the capability of testing probe location and correct sensor plate position. Revision 5.1 had added two extra functions of Frequency and Votage to verify the quality of the probes and the Mux card. Revision 5.1 had included some limited hardware additions and software upgrade. Revision 5.2 uses the same hardware and improves upon the reliability of the freq and voltage results.

The device is built from off-the shelf parts and controlled by software provided by Agilent. The software can be modified if needed for the user's specific needs.

Fixture Verifier Revision 5.2

Fixture Verifier Revision 5.2 is a software upgrade to improve the reliability of the freq error and voltage error results. The hardware remains the same going from Revision 5.1 to 5.2. It is also highly recommended that for the best results with Revision 5.2, the cable connecting the Verifier to the mux card be of about four inches in length. As the length of the cable increases, the frequency results could become unstable and unreliable. However, it is important to note that one can still completely verify the probe type and sensor plate connections at longer cable lengths. The maximum cable length should not exceed 3.5 ft (about 1 m). If the fixture cannot be accessed with short cable length, it might be best to first test individual parts with a short cable setup and use the long cable to the fixture to ascertain if the wiring is correct.

The frequency and voltage error results are presented as shown in Figure 23

The frequency (freq) and voltage error results are in percentages off the ideal value. It is recommended that the Frequency and Voltage error does not go over 10%.

If the frequency error > 10% or NAD (Not able to Determine), then probe could be out of spec. Please ensure

What's New in Revision 5.2	13
TestJet/VTEP Fixture Verifier Setup	14
Set Up for Testing	17
Test Procedure	19

that the cable length is of recommended length (4") and there is adequate grounding on the Verifier and the connections are secure.

A voltage result over 10% is a little bit more difficult to analyze. There are two possible causes for a bad voltage result; a bad probe or a bad mux card. If it is a bad mux card, most of the voltage measurements should be bad. Otherwise, chances are more likely that a bad probe caused the bad voltage measurement.

- Probe out of spec:
 - \circ freq error > 10%
 - voltage error for most of the probes is < 10%
- MUX out of spec:
 voltage error for most of the
- probes > 10% • can cause freg error > 10%
- Both out of spec:

 \circ almost all measurements are > 10%

Another feature that has changed in Revision 5.2 is that the timeout limit while checking for the sensor plates has been removed. During the manual hand-held sensor plate tests a timeout was used to test for the presence of the sensor plates. In Revision 5.2, the program will wait indefinitely for the correct plate to be identified with the provision of skipping the test by entering a character.

Mux cards Address	found: Type				
1 V	UTEP				
Searching voltage(al	for pro bout 180	bes and me seconds e	asuring fr ach mux)	equency a -	and
mux pr	obe pi	robetype	freq error	voltage error	_
1	1 : 2 :	<mark>E</mark> : :			:
	3 : 4 :	UTEP :	0.21%	1.02%	

The Freq and Voltage error of revision 5.2

Figure 23 The Freq and voltage error results of revision 5.2

TestJet/VTEP Fixture Verifier Setup

Software Installation

the following files.

1. Download the latest Fixture Verifier package Testjet_VTEP_ FixtureVerifier_Rev5.2.zipx and unzip it.

The unzipped folder should contain

2. Copy the vteppl.dll utility library file from the Testjet_VTEP_ FixtureVerifier_Rev5.2 folder to C:\Windows\system32. This replaces the older utility library from Revision 5.1



Figure 24. Verifier files

Hardware Installation

Build Fixture Verifier Circuit

The components required to build the Fixture Verifier are given in Table 3 and Table 4. Users upgrading to revision 5.1 or above will require the additional components in Table 4.

Table 3 Components required for verifier circuit revision 5.1

Verifier Circuit	Quantity	Manufacturer and Part #
7"x 5"x 3" Project Enclosure Box	1	RadioShack® #270-1807
Data Acquisition Module (Measurement Computing)	1	USB-1208LS
Test Probe Leads (for Hand-Held Probe) #278-704A Component PC Board 20K ohm Resistor 499 ohm Resistor	1 1 1 1	RadioShack [®]
N.O. Relay	2	Coto 9091-05-01 Alternative: Takamisawa RY5W-K
10 pin Ribbon Cable	1	MUX Card Cable
Variana Cizas of 20 Course Wire Wron	wariaa	

Various Sizes of 30 Gauge Wire Wrap varies

 Table 4
 Components required to upgrade verifier to revision 5.1

Frequency and Voltage Measurement Circuit (Rev 5.1)	Quantity	Manufacturer and Part Number
Quad 2-input AND gate	1	MC74ACT08N Quad
Differential Comparator	1	LM339N
0.01uF Capacitor	1	
5.11K Ohm Resistor	1	
51.1K Ohm Resistor	1	





test probe lead probe

Figure 25. Hardware components







Build the verifier circuit according to the schematic diagram in Figure 26. Users who are upgrading from revision 5.1 should refer to the additional assembly highlighted by the red box in Figure 26



Figure 26. Fixture verifier circuitry (revision 5.2)

Install Drivers

The Data Acquisition Module from Measurement Computing comes with a MCC DAQ CD. Install the InstaCal driver from this CD to your computer to enable communication between the computer and the USB module through the USB cable.

If InstaCal is installed in C:\ drive, an MCC folder will be created in the root directory. Open the MCC folder and copy the cbw32.dll utility library to C:\WINDOWS\system32.





Figure 27. Front and rear views of verifier after installation

Set Up for Testing

Set up the Fixture Verifier for testing as follows.

1. Connect the cables.





Figure 28. Connect power adaptor and USB cable to Fixture Verifier







Figure 29. Shows the setup of the Verifier when testing the wiring of the VTEP Mux and VTEP probes on a fixture. Connect the USB cable to computer, and connect the test probe and flex cable.

2. Run InstaCal and select the USB board number. These steps must be done every time the USB cable is disconnected and reconnected to the computer.
 a. Click Start > All Programs > Measurement Computing > InstaCal.

The software will detect the USB module connected to the computer. Click OK.



Figure 30. InstaCal windows

b. Right- click on Board# 0 and select Change Board#. From the pull-down menu, select 1 and click OK.



Figure 31. InstaCal windows

3. Turn on the power to the Fixture Verifier. The USB module is now configured to start the verifier test.

Test Procedure

1. Insert the flex cable from the Fixture Verifier to the MUX card.

- J1 connector on the Fixture Verifier must be configured 1-to-1 to the MUX card
- J1 connector. (Example: J1 pin 1 from the Fixture Verifier must be connected to
- J1 pin 1 on the MUX card through the flex cable and 10-pin female connector.)



Figure 32. Flex cable connection

2. Run fxtver.exe in the Testjet_VTEP_FixtureVerifier_Rev5.1\fxtver\Debug folder.

3. Enter the fixture name and user name to proceed with the verification.



Figure 33. Enter fixture name and user name

The Fixture Verifier will do the following:

- · Check the MUX card address and the MUX card type.
- Perform the AMP board verification for all 64 ports on the MUX card.
- **4.** Follow the instructions on the screen to perform the sensor plate test for the ports that are present. Touch the test probe to the centre of each sensor plate (via).







This completes the Fixture Verifier test.

This chapter describes various incorrect installations of the TestJet and VTEP hardware, and shows how the TestJet/VTEP Fixture Verifier reports these errors.

Verification of TestJet Hardware Installation

Table 5 lists several TestJet hardware installation scenarios and the results reported by the Fixture Verifier. Details are provided in the following pages.

Table 5. TestJet hardware installation scenarios and Fixture Verifier results

	Installation Fixture Verifier Resu				rifier Results	
	MUX		AMP board	Sensor Plate	probetype	probe result
1	Correct	Port 1	Correct	Correct	PRESENT	SUCCESS
		Port 2	Correct	Correct	PRESENT	SUCCESS
2	Correct	Port 1	Correct	Correct	PRESENT	SUCCESS
		Port 2	Hanger probe on correct side but reversed polarity (signal hanger probe is in ground socket and vice versa)	Correct	BACKWARDS	Blank
3	Correct	Port 1	Hanger probes on wrong side Signal probe is in input socket for sensor plate	On wrong side of AMP board	Blank	Blank
		Port 2	Hanger probes on wrong side Signal probe is in ground socket for sensor plate	On wrong side of AMP board	BACKWARDS	Blank
4	Correct	Port 1	Correct	Correct	PRESENT	SUCCESS
		Port 2	Correct	Reversed polarity	PRESENT	NOT DETECTED
5	Correct	Port 1	Correct	Correct	PRESENT	SUCCESS
		Port 2	VTEP AMP board with correct hanger probe installation	On correct side and polarity of VTEP AMP board	PRESENT	NOT DETECTED
6	Correct	Port 1	Correct	Correct	PRESENT	SUCCESS
		Port 2	VTEP AMP board with hanger probes in reversed polarity	On correct side and polarity of VTEP AMP board	BACKWARDS	Blank
7	Correct	Port 1	Correct	Correct	PRESENT	SUCCESS
		Port 2	VTEP AMP board with hanger probes installed on wrong side. Signal hanger probe is in input socket for sensor plate; ground hanger probe is in ground socket for sensor plate.	On wrong side of VTEP AMP board Input pin is in signal socket	PRESENT	SUCCESS
8	Correct	Port 1	Correct	Correct	PRESENT	SUCCESS
		Port 2	VTEP AMP board with hanger probes installed on wrong side. Signal hanger probe is in ground socket for sensor plate; ground hanger robe is in signal socket for sensor plate.	On wrong side of VTEP AMP board Input pin is in ground socket	BACKWARDS	Blank

Scenario 1: Correct Installation

A. On Fixture Verifier console (Figure 35):

- 1. MUX card detected displays MUX card address and type
- 2. Ports 1 to 64 on MUX card scanned for AMP board results shown in probetype column
- 3. Sensor plate test performed only on ports with AMP probes detected results show whether probes are correctly installed



Figure 36. Test report

45

:

1

:

AMP board test results

Installation					
MUX		AMP board	Sensor Plate		
Correct	Port 1	Correct	Correct		
	Port 2	Hanger probes on correct side but reversed polarity (Signal hanger probe is in Ground socket and vice versa)	Correct		

Scenario 2: Incorrect hanger probe connections on port 2

A. On Fixture Verifier console (Figure 37):

- 1. In the AMP probe test, the port 2 probes are detected as backwards.
- 2. The sensor plate test is performed on port 1 only.



Do you want to test the sensor plates using the hand held probe? Type 1 for yes, 2 for no followed by the <enter> key: 1</enter>	- 2 Sansor plata tast dona on port 1 oply
riace nanu-nein probe at mux #, probe#. 1, 1	
Type any character to skip probe: Success: TestJet probe 1 is in correct location!	
Verification results can be seen in verify.txt file Turning mux power off	
Type any character followed by the $\langle \text{ENTER} \rangle$ key to quit	

Figure 37. Fixture verifier console

B. In Verify .txt file (Figure 38):



NOTE: The Fixture Verifier shows similar results if the signal and ground connections are reversed on the MUX card.

Sensor plate test not done on port 2

Figure 38. Test report

Scenario 3: Hanger probes on wrong side of AMP board

Installation					
MUX		AMP board	Sensor Plate		
Correct	Port 1	Hanger probes on <mark>wrong side</mark> Signal probe is in Input socket for sensor plate	On wrong side of AMP board		
	Port 2	Hanger probes on wrong side Signal probe is in Ground socket for sensor plate	On wrong side of AMP board		

A. On Fixture Verifier console (Figure 39):

- 1. Although the hanger probes installation on port 1 is incorrect, there is no failure message. You must know how many ports on the MUX card are in use, and verify all of them.
- 2. Sensor plate test is not performed due to failure on both ports.





B. In Verify.txt file (Figure 40):

Dat	te :	1	Mon May	1	26 11:11:19	2008				
F')	Ffxure being verified : MUX_TESTJET_E3849-66501-3257-23-200726-00005									
Use	st. v	/er	ifying	3	fixture : T	FANA				
:	nu×		probe		probetype	: probe resu	ult :			
:	1		1	:		:	•			
	ĩ		2		RACKWARDS	÷				
	1		5		these to the top of					
•	+		2			•				
	1		4	:		:	:			
	ĩ		c.	:		:	:			
•	T	۰.	2	٠		•				

Figure 40. Test report

Scenario 4: Port 2 sensor plate is reversed

		Installation	
MUX		AMP board	Sensor Plate
Correct	Port 1	Correct	Correct
	Port 2	Correct	Reversed polarity

A. On Fixture Verifier console (Figure 41):

- **1.** Probe tests on AMP board passed
- **2.** Sensor plate is not detected. After few unsuccessful attempts, you can choose to skip the test.



Figure 41. Fixture verifier console

B. In Verify.txt file (Figure 42):

Date : Fixure User ve	Mon Oct being ve rifving	25 14:04:59 rified : MU> fixture : 59	2010 <_TESTJET	
-mux	probe	probetype	probe result	
1 1	1 2 3 4	PRESENT PRESENT	SUCCESS SKIPPED	
1111	56780			
: 1:	10 :			:

Figure 42. Test report

Scenario 5: VTEP AMP board and sensor plate installed on port 2

Installation					
MUX		AMP board	Sensor Plate		
Correct	Port 1	Correct	Correct		
	Port 2	VTEP AMP board (incorrect type) with correct hanger probe installation	On correct side and polarity of VTEP AMP board		

A. On Fixture Verifier console (Figure 43):

- 1. Probe tests on AMP board passed
- **2.** Sensor plate is not detected. After a few unsuccessful attempts, you can choose to skip the test.





B. In Verify.txt file (Figure 44):

Date : Fixure User ve	Mon Oct being v rifying	25 14:04:59 erified : MUX fixture : SS	2010 <_TESTJET 5
mux	probe	probetype	probe result
	1 2 3 4 5 6 7 8 9 10	PRESENT PRESENT	SUCCESS SKIPPED

Figure 44. Test report

Scenario 6: VTEP AMP board and sensor plate installed on port 2; hanger probes are reversed

Installation					
MUX		AMP board	Sensor Plate		
Correct	Port 1	Correct	Correct		
	Port 2	VTEP AMP board with hanger probes installed on correct side but in reversed polarity	On correct side and polarity of AMP board		

A. On Fixture Verifier console (Figure 45):

- 1. In the AMP probe test, the port 2 probes are detected as backwards.
- 2. The sensor plate test is performed on port 1 only.



: 1 : 64 : : : :	
Do you want to test the sensor plates using the hand held probe? Type 1 for yes, 2 for no followed by the <enter> key: 1 Place hand-held works at my # works#: 1</enter>	
Type any character to skip probe: Success: TestJet probe 1 is in correct location?	2. Johnoor plate done on port i only
Verification results can be seen in verify.txt file Turning mux power off	
Type any character followed by the <enter> key to guit</enter>	

Figure 45. Fixture verifier console

B. In Verify.txt file (Figure 46):



Scenario 7: Port 2 has VTEP AMP board and sensor plate; hanger probes on wrong side of board

Note locations of hanger probes on port 2:

Installation					
MUX		AMP board	Sensor Plate		
Correct	Port 1	Correct	Correct		
	Port 2	VTEP AMP board with hanger probes installed on wrong side of the board Signal hanger probe is in Input socket for sensor plate; ground hanger probe is in Ground socket for sensor plate	On wrong side of AMP board Input pin is in Signal socket		

A. On Fixture Verifier console (Figure 47):

- 1. Probe tests on AMP board passed
- 2. Sensor plate test passed

The Fixture Verifier is unable to detect the incorrect installation in this case.



Figure 47. Fixture verifier console

τ In

B. In Verify.txt file (Figure 48):

No errors reported

Figure 48. Test report

Scenario 8: VTEP AMP board and sensor plate installed on port 2; hanger probes on wrong side of board and reversed

Installation				
MUX		AMP board	Sensor Plate	
Correct	Port 1	Correct	Correct	
	Port 2	VTEP AMP board with hanger probes installed on wrong side of the board Signal hanger probe is in Ground socket for sensor plate; ground hanger robe is in Signal socket for sensor plate	On wrong side of the AMP board Input pin is in Ground socket	

Note locations of hanger probes on port 2:

A. On Fixture Verifier console (Figure 49):

- 1. In the AMP probe test, the port 2 probes are detected as backwards.
- 2. Sensor plate test is not performed on port 2.



Figure 49. Fixture verifier console

B. In Verify.txt file (Figure 50):



Figure 50. Test report

Verification of VTEP Hardware Installation

Table 6 lists several VTEP hardware installation scenarios and the results reported by the Fixture Verifier. Details are provided in the following pages.

Table 6. VTEP hardware installation scenarios and Fixture Verifier results

			Installation		Fixture Verifier Results			
	MUX		AMP Board	Sensor Plate	probetype	probe result	freq error	voltage error
1	Correct	Port 1	Correct	Correct	VTEP	SUCCESS	less than 10	less than 10
		Port 2	Correct	Correct	VTEP	SUCCESS	less than 10	less than 10
2	Correct	Port 1	Correct	Correct	VTEP	SUCCESS	less than 10	less than 10
		Port 2	Hanger probe on correct side but reversed polarity. (Signal hanger probe is in ground socket and vice versa)	Correct	BACKWARDS	blank	blank	blank
3	Correct	Port 1	Hanger probe on wrong side of AMP board, Signal probe is in input socket for sensor plate.	On wrong side of AMP board	TESTJET	less than 10	blank	more than 10
		Port 2	Hanger probe on wrong side of AMP board, Signal probe is in ground socket for sensor plate.	On wrong side of AMP board	BACKWARDS	blank	blank	blank
4	Correct	Port 1	Correct	Correct	VTEP	SUCCESS	less than 10	less than 10
		Port 2	Correct	Reversed polarity	VTEP	NOT DETECTED	less than 10	less than 10
5	Correct	Port 1	Correct	Correct	VTEP	SUCCESS	less than 10	less than 10
		Port 2	TestJet AMP board (incorrect type) with correct hanger probe installation for TestJet	On correct side and polarity of TestJet AMP board	TESTJET	blank	more than 10	less than 10
6	Correct	Port 1	Correct	Correct	VTEP	SUCCESS	less than 10	less than 10
		Port 2	TestJet AMP board with hanger probes on correct side but reversed polarity	On correct side and polarity of AMP board	BACKWARDS	blank	blank	blank
7	Correct	Port 1	Correct	Correct	VTEP	SUCCESS	less than 10	less than 10
		Port 2	TestJet AMP board with hanger probe on wrong side. Signal hanger probe is in signal socket for sensor plate; ground probe is in ground socket.	On wrong side of AMP board. input pin is in Signal socket	TESTJET	blank	more than 10	less than 10
8	Correct	Port 1	Correct	Correct	VTEP	SUCCESS	less than 10	less than 10
		Port 2	TestJet AMP board with hanger probes on wrong side. Signal hanger probe is in ground socket for sensor plate; ground robe is in signal socket.	On wrong side of AMP board. Input pin is in Ground socket.	BACKWARDS	blank	blank	blank

Scenario 1: Correct Installation

A. On Fixture Verifier console (Figure 51):

- 1. MUX card detected displays MUX card address and type
- 2. Ports 1 to 64 on MUX card scanned for AMP board results shown in probetype column

For VTEP, the values for freq error and voltage error must be less than 10.

3. Sensor plate test performed only on ports with AMP probes detected – results show whether probes are correctly installed



Figure 51. Fixture verifier console

B. In Verify.txt file (Figure 52):



Figure 52. Test report AMP board test results

Scenario 2: Incorrect hanger probe connections on port 2

Installation				
MUX		AMP board	Sensor Plate	
Correct	Port 1	Correct	Correct	
	Port 2	Hanger probes on correct side but reversed polarity (Signal hanger probe is in Ground socket and vice versa)	Correct	

A. On Fixture Verifier console (Figure 53):

- 1. In the AMP probe test, the port 2 probes are detected as backwards.
- 2. The sensor plate test is performed on port 1 only.



B. In Verify.txt file (Figure 54):



Figure 54. Test report

NOTE: The Fixture Verifier shows similar results if the signal and ground connections are reversed on the MUX card.

- Sensor plate test not done on port 2

Scenario 3: Hanger probes on wrong side of AMP board

	Installation				
MUX		AMP board	Sensor Plate		
Correct	Port 1	Hanger probes on wrong side of AMP board, Signal probe is in Input socket for sensor plate.	On wrong side of AMP board		
	Port 2	Hanger probes on wrong side of AMP board. Signal probe is in Ground socket for sensor plate.	On wrong side of AMP board		

A. On Fixture Verifier console (Figure 55):

- 1. The installations on ports 1 and 2 give different results. Note the high freq error for port 1. At times you might also see >10% or even NAD (Not Able to Determine).
- 2. Sensor plate test is not performed due to failure on both ports.



2. Sensor plate test not done

Figure 55. Fixture verifier console

B. In Verify.txt file (Figure 56):

Uerification results can be seen in verify.txt file... Turning mux power off Type any character followed by the <ENTER> key to quit.



```
Figure 56. Test report
```

Scenario 4: Port 2 sensor plate is reversed

Installation				
MUX		AMP board	Sensor Plate	
Correct	Port 1	Correct	Correct	
	Port 2	Correct	Reversed polarity	

A. On Fixture Verifier console (Figure 57):

- · Probe tests on AMP board passed
- Sensor plate is not detected. After a few unsuccessful attempts, you can choose to skip the test.

TTTS	urnin urnin he po earcl	ng ng bw	mux po mux po er supp ng for		er off er on y voltage : ux cards (a	is ab	6.14 vo out 35 s	lt ec	s. onds eac	h mux card)	
M	ux ca ldres	ar	ds four Type	nd ;							
S	1 earcl	hi	UTEP ng for (about	p 1	- robes and r 80 seconds	ne	asuring ach mux)	fr	equency -	and	
	mux		probe		probetype		freq error		voltage error	-:	
	1 1 1		1 2 3		UTEP UTEP		0.61% 1.38%		0.35% 0.99%		1. AMP probe tests passed
	11	-	9415			-		-			
-	1		6			:		-			1
	1	:-	ь4								

Do you want to test the sensor plates using the hand held probe? Fype 1 for yes, 2 for no followed by the <ENTER> key: 1 Place hand-held probe at mux #, probe#: 1, 1 Type any character to skip probe: Success: UTEP probe 1 is in correct location? Place hand-held probe at mux #, probe#: 1, 2 Type any character to skip probe: Uerification results can be seen in verify.txt file... Furning mux power off Fype any character followed by the <ENTER> key to quit.

Figure 57. Fixture verifier console

B. In Verify.txt file (Figure 58):



Figure 58. Test report

Scenario 5: Port 2 has TestJet AMP board and sensor plate

	Installation					
MUX		AMP board	Sensor Plate			
Correct	Port 1	Correct	Correct			
	Port 2	TestJet AMP board (incorrect type) with correct hanger probe installation for TestJet	On correct side and polarity of TestJet AMP board			

A. On Fixture Verifier console (Figure 59):

- **1.** Probe tests on port 2 failed. TestJet AMP board is detected with high frequency error.
- 2. Sensor plate is performed only for port 1.



Figure 59. Fixture verifier console

B. In Verify.txt file (Figure 60):



Figure 60. Test report

Scenario 6: Port 2 has VTEP AMP board and sensor plate; hanger probes are reversed

Installation			
MUX		AMP board	Sensor Plate
Correct	Port 1	Correct	Correct
	Port 2	TestJet AMP board with hanger probes on correct side but reversed polarity	On correct side and polarity of AMP board

A. On Fixture Verifier console (Figure 61):

- 1. In the AMP probe test, the port 2 probes are detected as backwards.
- 2. The sensor plate test is performed on port 1 only.





B. In Verify.txt file (Figure 62):



Figure 62. Test report

Scenario 7: TestJet AMP board and sensor plate installed on port 2; hanger probes on wrong side of board

Note locations of hanger probes on port 2 in this scenario:

Installation				
MUX		AMP board	Sensor Plate	
Correct	Port 1	Correct	Correct	
	Port 2	TestJet AMP board with hanger probes on wrong side of the board. Signal hanger probe is in Signal socket for sensor plate; ground hanger probe is in Ground socket for sensor plate.	On wrong side of AMP board Input pin is in Signal socket	

A. On Fixture Verifier console (Figure 63):

- **1.** Probe tests on port 2 failed. TestJet AMP board is detected with high frequency error.
- 2. The sensor plate test is performed on port 1 only.



Figure 63. Fixture verifier console

B. In Verify.txt file (Figure 64):



No errors reported

Figure 64. Test report

Scenario 8: TestJet AMP board and sensor plate installed on port 2; hanger probes on wrong side of board and reversed

Note locations of hanger probes on port 2 in this scenario:

Installation				
MUX		AMP board	Sensor Plate	
Correct	Port 1	Correct	Correct	
	Port 2	TestJet AMP board with hanger probes on wrong side of the board. Signal hanger probe is in Ground socket for sensor plate; ground hanger robe is in Signal socket for sensor plate	On wrong side of AMP board. Input pin is in Ground socket.	

A. On Fixture Verifier console (Figure 65):

- 1. In the AMP probe test, the port 2 probes are detected as backwards.
- 2. Sensor plate test is not performed on port 2.



Figure 65. Fixture verifier console

B. In Verify.txt file (Figure 66):



Figure 66. Test report

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