34401A-16A Ν S Ε R V С Ε 0 Т Ε

Supersedes: 34401A-16

34401A Multimeter

Serial Numbers: MY47029713 thru MY47039080 SG47001093 thru SG47001437

<u>The problem</u>: The instrument may not show the correct voltage, when measuring a voltage in the range of -67 to -124 volts DC.

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Parts Required: P/N Description Qty. U104 OP Amp TI MPN(PA130UA) 1826-8762

ADMINISTRATIVE INFORMATION

SERVICE NOTE CLASSIFICATION:				
MODIFICATION RECOMMENDED				
ACTION CATEGORY:	[[]] ON SPECIFIED FAILURE X AGREEABLE TIME	STANDARDS LABOR: 1.0 Hours		
LOCATION CATEGORY:	X CUSTOMER INSTALLABLE [[]] ON-SITE X SERVICE CENTER [[]] CHANNEL PARTNER	SERVICE [[]] RETURN INVENTORY: [[]] SCRAP X SEE TEXT	USED [[]] RETURN PARTS: X SCRAP [[]] SEE TEXT	
AVAILABILITY:	PRODUCT'S SUPPORT LIFE	NO CHARGE AVAILABLE UNTIL: August 1, 2014		
AUTHOR: RAC		PRODUCT LINE: SP		
ADDITIONAL INFORMATION: If this is a Unit Exchange Repair this service note DOES NOT apply. All exchange stock				

has been updated. Please refer to Service note 34401A-15B as many of the same serial numbers are affected.

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Situation:

Abnormal operation:

There are two ways to cause the 34401A to read incorrectly.

The first way is if you are in Autorange mode and measuring a DC voltage in the range of 1.2Volts to -1.2volts. If the input changes quickly to a voltage in the range of -67 to -124 volts DC you can get an incorrect reading about 20% of the time.

The second way this problem can occur is for the 34401A to be set to the 1Volt range and have an input voltage of between -67 to -124 volts DC applied to the input.

Solution/Action:

<u>Test and if necessary repair or exchange unit:</u> Do not repair unless testing verifies the problem is present

<u>Test Equipment Required:</u> Fluke 5520A Calibrator or equivalent

Test procedure:

- 1. Attach the 34401A to the calibrator and Set the calibrator to -80 Volts DC.
- 2. Set the 34401A to manual range on the 1Volt range.
- 3. If the display does not read overload then exchange or repair the unit.

Special requirements for repair:

- Standard ESD methods
- Clean handling
- Hi-Z approved soldering methods
- Standard SMT methods
- Recalibrate after installation

This should be the standard process for this product.

Repair Procedure:

Units for Repair

When a unit exchange repair is performed service notes 34401A-15B & 34401A-16A do NOT apply. In stock exchange units have been modified to include the changes. China, Europe and the US will perform component level repairs and the implementation of the service notes.

Calibration Units or service note implementation only service locations:

- Americas Roseville 24BR, Brazil K185 and Montreal 2012
- Asia All hubs except Australia and India
- Europe Boeblingen 8370
- Japan Hachioji 8912

U104 should be removed and discarded. The picture below shows where U104 is located on the main board. The bottom of the pictures, are the back of the unit. You should replace U104 with part number 1826-8762. Standard SMT equipment and procedures should be used to prevent damaging the board. High Z processes need to be used as well to prevent degradation of the specifications. Exchange units are available if you are unsure of your capabilities in performing this repair. After the part has been changed the unit needs to be recalibrated.

