34460A-08

Modification Recommended Service Note

Supersedes: NONE

34460A Digital Multimeter, 61/2 Digit

Serial Numbers: MY53100110- MY60016556/ SG53100103 - SG60024108

The Problem – Failure due to front panel loose issue.

Parts Required:

P/N	Description	Qty.	
0515-1114	Screw	4	
3050-0893	Washer	4	

ADMINISTRATIVE INFORMATION

ACTION CATEGORY:	[X] ON SPECIFIED FAILURE [[]] AGREEABLE TIME	STANDARDS LABOR: 1 Hour
LOCATION CATEGORY:	 []] CUSTOMER INSTALLABLE []] ON-SITE (active On-site contract required) [X] SERVICE CENTER []] CHANNEL PARTNERS 	SERVICE: [[]] RETURN USED [[]] RETURN INVENTORY: [[]] SCRAP PARTS: [[]] SCRAP [X] SEE TEXT [X] SEE TEXT
AVAILABILITY	LITY: PRODUCT'S SUPPORT LIFE NO CHARGE AVAILABLE UNTIL: 18 Aug 2023	
	[X] Calibration Required [[]] Calibration NOT Required	PRODUCT LINE: GM AUTHOR: WY

ADDITIONAL INFORMATION:



Situation:

A loose front panel could cause communication error between front panel board and main board. When this happens, instrument might exhibit the following failure/error message:

- "Firmware update failed. Current version is A.0X.XX" error message.
- Unable to power on
- White screen
- Display failure
- Unit hang/lock up
- Application error ("Application Torreys.exe encountered a serious error and must shut down" error message)

Solution/Action:

The failure caused by a loose front panel can be resolved by securing the front panel with 2 screws and washers at both sides of the front panel.

The steps below are also applicable to unit with a detached front panel.

Perform the following to resolve the issue:

- 1. Order the required parts.
- 2. Remove and then reassemble the front panel.
- 3. Secure the front panel with 2 screws and washers at each side of the front panel.



- 4. Power on the instrument and check if failure still persists.
- 5. If the failure has been resolved, proceed for calibration by following the calibration procedures mentioned on the service guide.
- 6. If the failure still persists, this indicates that the instrument needs to be repaired/exchanged.

Revision History:			
Date	Service Note Revision	Author	Reason for Change
17 Aug 2022	01	Wan Yee	As Published