6572A-09 <u>S E R V I C E N O T E</u>

Supersedes: NONE

6572A DC POWER SUPPLY, 0-20V, 0-100 A, 2000 W. MANUALLY CONTROLLED.

Serial Numbers: A LL

The **AC INPUT SAFETY COVER** has a strain relief used to secure the AC line cord may become loose.

Parts Requir P/N	ed: Description	Qty.
5040-1676	AC INPUT SAFETY COVER	1

ADMINISTRATIVE INFORMATION

SERVICE NOTE CLASSIFICATION:				
MODIFICATION RECOMMENDED				
ACTION CATEGORY:	X ON SPECIFIED FAILURE [[]] AGREEABLE TIME	STANDARDS LABOR: 0.17 Hours (10min)		
LOCATION CATEGORY:	X CUSTOMER INSTALLABLE [[]] ON-SITE X SERVICE CENTER [[]] CHANNEL PARTNER	SERVICE X RETURN INVENTORY: [[]] SCRAP [[]] SEE TEXT	USED X RETURN PARTS: [[]] SCRAP [[]] SEE TEXT	
AVAILABILITY: PRODUCT'S Support Life		NO CHARGE AVAILABLE UNTIL: 1/2012		
AUTHOR: CP		PRODUCT LINE: SP		

ADDITIONAL INFORMATION: **ONLY** replace the AC Safety Cover P/N 5040-1676 if the label shown in **Figure 8** does not appear on the Safety cover or if the Cover is defective due to described failure, the Safety cover should be replaced at <u>NO</u> charge to the customer.

Lost or broken AC Safety Cover will not be replaced using warranty.

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Situation:

When the incorrect nut is used or a locking Nut is put on incorrectly the strain relief will become loose.

<u>Figure 1</u> is an example of what happens when the strain relief becomes loose, the line cord becomes twisted. When a heavy line cord is used the strain relief becomes loose very easily, and the line cord cable can rotate freely.

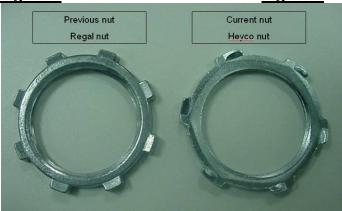
<u>Figure 2</u> shows the inside of the AC Safety Cover housing the incorrect hardware is shown. It will be very difficult to tighten the strain relief. AMC (Asian Manufacturing Center) uses a special tool to tighten the locking nut. When the incorrect nut is used or a locking Nut is put on incorrectly the strain relief will become loose as described above.



Figures 3 & 5 is representative of a not without locking ribs. <u>Figure 3</u> Regal Non locking Nut <u>Figure 4</u> Heyco locking Nut



Figures 4 & 6 is representative of a nut with locking ribs. Figure 5 Figure 6



Solution/Action:

The entire AC INPUT SAFETY COVER P/N 5040-1676 should be replaced.

RECOMMENDED WORK-AROUND

The line cord should also be securely fastened at a point 6 to 12 inches away from **INPUT SAFETY COVER** as shown in Figure 7. When this type of strain relief is used the electrical code requires the cord/cable being held by the strain relief be secured. Doing this eliminates the cable or cord from being twisted as shown in figure 1.



The individual parts shown in Figure 8 are not available from Agilent parts "SPO" (Support Parts Organization). It is not cost affective to repair the AC INPUT SAFETY COVER, a special tool is required to tighten the nut shown in Figure 2.

<u>ONLY</u> replace the AC Safety Cover P/N 5040-1676 if the label shown in Figure 8 does not appear on the Safety cover or if the Cover is defective due to described failure, the Safety cover should be replaced at <u>**NO**</u> charge to the customer.

Lost or broken AC Safety Cover will not be replaced using warranty.

Figure 8





The information below is what is printed on the label shown in Figure 8

Required torque for securing AC Input Cover, 5040-1676, to unit is between 10 - 12 in lbs (1.13 - 1.26 N.m).

Required torque for Strain Relief screw is between tightened using 2inlb torque.

<u>NOTE</u> Other related Service Notes and affected models:

6571A-096671A-116812B-0466000A-076572A-096672A-116813B-066573A-086673A-106574A-106674A-126575A-106675A-12