

SAFETY – IMPLEMENTED DURING NORMAL COURSE  
OF PROVIDING SUPPORT

**E3615A-02C-S**

**S E R V I C E N O T E**

Supersedes:  
E3615A-02B-S

**E3615A - 60W Lab Bench DC Power Supply**

Serial Numbers: KR83506197/KR09999999, MY40000001/MY40002138,  
SG40000001/SG40002138

**POSSIBLE SHOCK HAZARD**

**WARNING**

**HAZARD CLASS 2**

The AC power module can accidentally come out of the instrument creating a shock hazard.

**Parts Required:**

| P/N       | Description          | Qty. |
|-----------|----------------------|------|
| 5065-6978 | AC Module Repair Kit | 1    |

**ADMINISTRATIVE INFORMATION**

|                                   |                                                                                                                            |                                                                                                    |                                                                                             |
|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|
| SERVICE NOTE CLASSIFICATION:      |                                                                                                                            |                                                                                                    |                                                                                             |
| <b>SAFETY</b>                     |                                                                                                                            |                                                                                                    |                                                                                             |
| ACTION CATEGORY: X AGREEABLE TIME |                                                                                                                            | STANDARDS LABOR: 0.5 Hours                                                                         |                                                                                             |
| LOCATION CATEGORY:                | X CUSTOMER INSTALLABLE<br><input type="checkbox"/> ON-SITE<br>X SERVICE CENTER<br><input type="checkbox"/> CHANNEL PARTNER | SERVICE INVENTORY: <input type="checkbox"/> RETURN<br>X SCRAP<br><input type="checkbox"/> SEE TEXT | USED PARTS: <input type="checkbox"/> RETURN<br>X SCRAP<br><input type="checkbox"/> SEE TEXT |
| AVAILABILITY:                     | Product's support life                                                                                                     | NO CHARGE AVAILABLE UNTIL: For the life of the product                                             |                                                                                             |
| AUTHOR:                           | TL                                                                                                                         | PRODUCT LINE: WC                                                                                   |                                                                                             |
| ADDITIONAL INFORMATION:           |                                                                                                                            |                                                                                                    |                                                                                             |

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**Situation:**

*In year 2001, Agilent has identified that power supplies with defective AC power modules were shipped worldwide from March 1, 2000 through December 31, 2001. Various efforts, including safety service note, customer notification letter and etc. has been done over the past 6 years to notify the customers about this problem and how to rectify it. Based on the effort put in, we believe there is nearly zero unit left in the field which requires this rectification. With this, this service note will be remaining effective until the life of the product.*

*The information shown below is the procedures to duplicate and fix the defect. It is the replication of the original service note.*

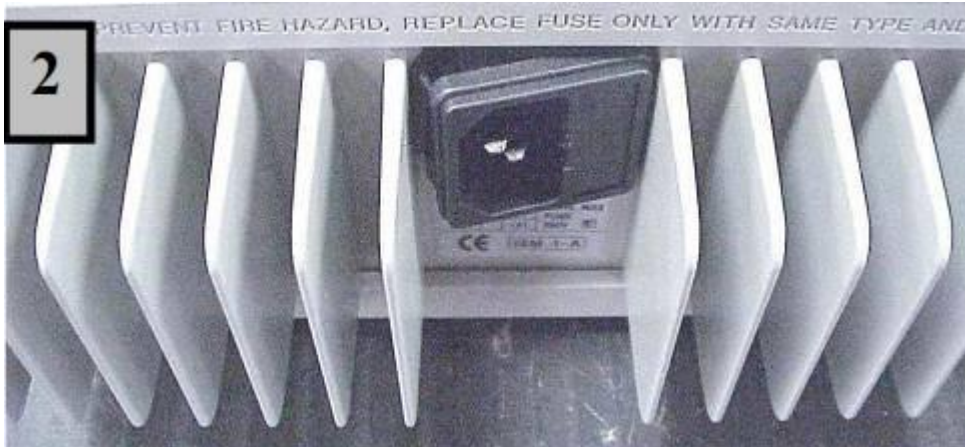
If the AC line cord is forcefully pulled in a side-to-side direction the AC module can be pulled out of the rear heat sink, exposing the conductors that carry AC line voltage.

**Solution/Action:**

Follow steps 1 – 4 below:

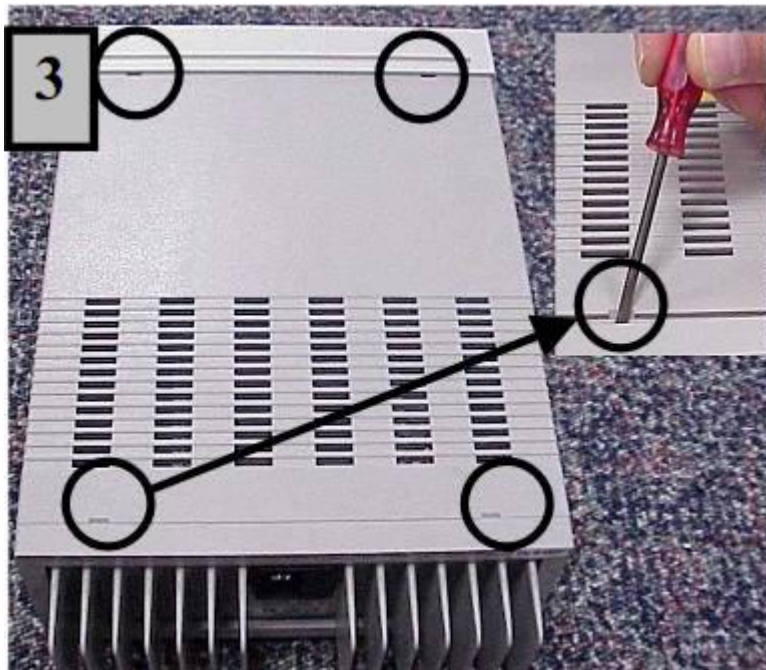
**CAUTION: TEST FOR LOOSE AC MODULE**

1. Make sure line cord is removed from outlet.
2. With line cord securely inserted in AC module as shown, pull forcibly (2 times) in direction of arrow.

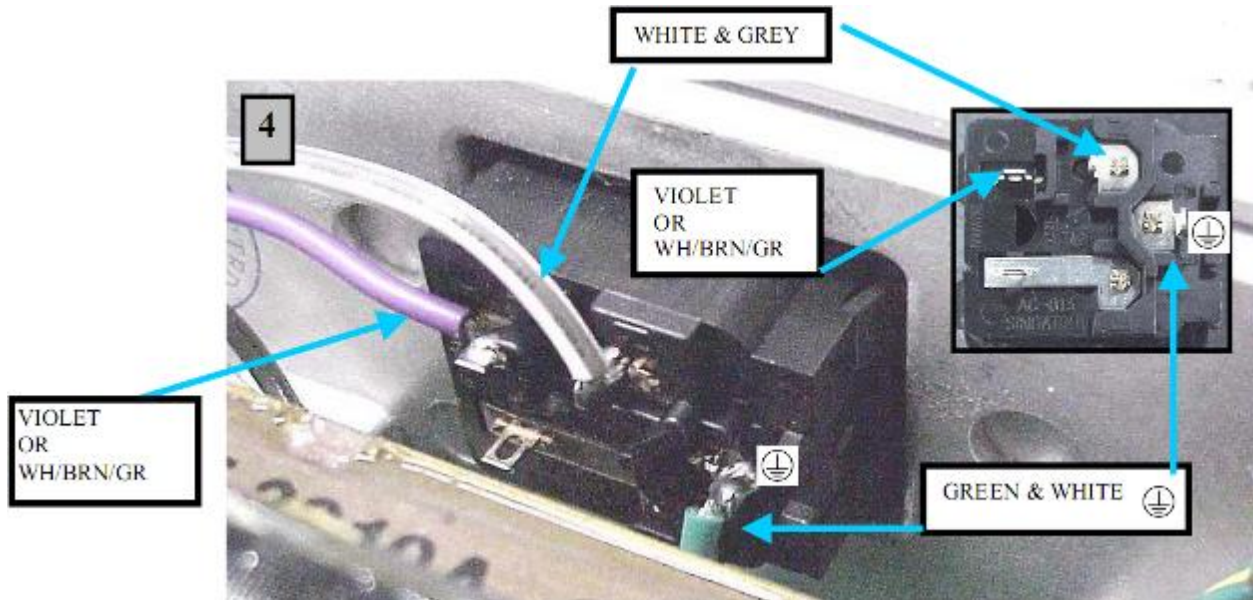


**LOOSE AC MODULE**

1. If the AC module pulls out from unit as shown it will need to be replaced.
2. If the AC module remains in place it does not need to be changed. Put a mark on the AC input label in the lower left hand corner with indelible ink to indicate that AC module has been checked. This label can be found below the AC module.



**REMOVE COVER** by prying rear bezel and front panel away from cover in four places as shown. Then lift cover off unit.



**REPLACE MODULE** with P/N 5065-6978. Before soldering perform “TEST FOR LOOSE AC MODULE” as shown in the picture above. This will confirm that the new module is secure. Solder wires and **REPLACE FUSE**.

100/120 VAC input - use fuse P/N 2110-0702 (2 amps, 250 volts) E3610/11/12/14/15/16/17/20A  
 100/120 VAC input - use fuse P/N 2110-0918 (1.6 amps, 250 volts) E3630A only  
 230 VAC input - use fuse P/N 2110-0599 (1 amp, 250 volts) E3610/11/12/30A  
 230 VAC input - use fuse P/N 2110-1346 (1 amp, 250 volts) E3614/15/16/17/20A

**CAUTION: WIRING MUST BE CORRECT OR HEAT SINK COULD BE AT LINE POTENTIAL.**

**CAUTION: MAKE SURE SAFETY GROUND  IS ATTACHED TO HEAT SINK.**

After AC module is soldered, replace cover and turn it on. No calibration or specification verification is required.

Put a mark on the AC input label in the lower left hand corner with indelible ink to indicate that the AC module has been replaced. This label can be found below the AC module.